

Appln. No. 09/612,869

Attorney Docket No. 10541-2190

**I. Listing of Claims**

1 - 13. (Cancelled)

14. (Currently Amended): An automobile interior molded panel comprising:

a rigid substrate having a first surface and a second surface generally opposed to the first substrate surface;

a composite pad supported by the substrate, the pad comprising a non-impregnable layer and an impregnable layer adjacent the non-impregnable layer, the impregnable layer including a reticulated material such that at least a portion of the substrate extends into the impregnable layer and extends adjacent to sides of the impregnable layer, the non-impregnable layer being disposed adjacent the first surface of the substrate and the non-impregnable layer having a first surface facing away from the impregnable layer and the substrate, and a second surface generally opposite the first surface of the non-impregnable layer, the first surface of the substrate and the first surface of the non-impregnable layer facing in the same general direction; and

a cover skin disposed over and bonded to the first surface of the substrate and the first surface of the non-impregnable layer of the pad.

15. (Cancelled)

16. (Currently Amended): The panel of claim 14, ~~the wherein the impregnable layer is made of~~ reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf.

17. (Original): The panel of claim 16 wherein the non-impregnable layer is made of non-reticulated elastomeric foam material.

18. (Previously Presented): The panel of claim 17 wherein at least a portion of the rigid substrate is present throughout the impregnable layer.

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19. (Original): The panel of claim 18 wherein the composite pad has a Shore A hardness of about 35-70 when measure according to ASTM No. D2240.

20. (Original): The panel of claim 19 wherein the molded panel has a Shore A hardness of about 45-70 when measured according to ASTM No. D2240 while measuring along a line that intersects the composite pad.

21. (Previously Presented): An automobile interior molded panel comprising:

- a rigid substrate;
- a preformed composite pad comprising a non-impregnable layer and an impregnable layer;
- a cover skin disposed over and bonded to the substrate and the pad;
- wherein the cover skin is bonded to at least a portion of the non-impregnable layer of the pad and a portion of the substrate;
- wherein the impregnable layer is made of reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf;
- wherein the non-impregnable layer is made of non-reticulated elastomeric foam material;
- wherein at least a portion of the rigid substrate is present throughout the impregnable layer; and
- wherein at least a portion of the rigid substrate is adjacent to the sides of the impregnable layer.

22. (Currently Amended): An automobile interior molded panel comprising:

- a rigid substrate;
- a composite pad comprising a non-impregnable layer and an impregnable layer including a reticulated material;
- a cover skin disposed over and bonded to the substrate and the pad;
- wherein at least a portion of the rigid substrate is present throughout the impregnable layer.

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23. (Currently Amended): The panel of claim 22, ~~the wherein the impregnable layer is made of~~ reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf.

24. (Previously Presented): The panel of claim 22 wherein the non-impregnable layer is made of non-reticulated elastomeric foam material.

25. (Currently Amended): The panel of claim 22, ~~the wherein the impregnable layer is made of~~ reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 and ~~wherein the non-impregnable layer is made of~~ including a non-reticulated elastomeric foam material.

26. (Previously Presented): The panel of claim 25 wherein the composite pad has a Shore A hardness of about 35-70 when measured according to ASTM No. D2240.

27. (Previously Presented): The panel of claim 25 wherein the molded panel has a Shore A hardness of about 45-70 when measured according to ASTM NO. D2240 while measuring along a line that intersects the composite pad.

28. (Previously Presented): The panel of claim 22 wherein the cover skin is bonded to at least a portion of the non-impregnable layer of the pad and a portion of the substrate.

29. (Currently Amended): An automobile interior molded panel comprising:

a rigid substrate;

a composite pad comprising a non-impregnable layer and an impregnable layer including a reticulated material; and

a cover skin disposed over and bonded to the substrate and the pad;

wherein at least a portion of the rigid substrate is adjacent to the sides of the impregnable layer.

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30. (Currently Amended): The panel of claim 29, ~~the wherein the impregnable layer is made of~~ reticulated material having an amount of pores per inch of 1 to 100 and a foam density of about 1.5 to 2.5 pcf.

31. (Previously Presented): The panel of claim 30 wherein at least a portion of the rigid substrate is present throughout the impregnable layer.

32. (Previously Presented): The panel of claim 31 wherein the non-impregnable layer is made of a non-reticulated elastomeric foam material

33. (Previously Presented): The panel of claim 32 wherein the composite pad has a Shore A hardness of about 35-70 when measured according to ASTM No. D2240.

34. (Previously Presented): The panel of claim 33 wherein the molded panel has a Shore A hardness of about 45-70 when measured according to ASTM No. D2240 while measuring along a line that intersects the composite pad.

35. (Previously Presented): The panel of claim 29 wherein the cover skin is bonded to at least a portion of the non-impregnable layer of the pad and a portion of the substrate.

36. (Previously Presented): The panel of claim 14 wherein the non-impregnable layer and the impregnable layer of the preformed composite pad are connected.

37. (Currently Amended): The panel of claim 22 wherein ~~the impregnable layer comprises a reticulated material and~~ the non-impregnable layer comprises an elastomeric foam-type material.

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38. (Previously Presented): The panel of claim 22 wherein the impregnable layer comprises a porous material and the non-impregnable layer comprises an elastomeric foam-type material.

39. (Currently Amended): The panel of claim 29 wherein ~~the impregnable layer comprises a reticulated material and~~ the non-impregnable layer comprises an elastomeric foam-type material.

40. (Previously Presented): The panel of claim 29 wherein the impregnable layer comprises a porous material and the non-impregnable layer comprises an elastomeric foam-type material.

41. (Currently Amended): The panel of claim 14 wherein the pad is ~~dimensionally smaller than the substrate~~ extends along only a portion of the substrate.

42. (Previously Presented): The panel of claim 14 wherein the cover skin is a polymeric layer.

43. (Previously Presented): The panel of claim 14 wherein the composite pad is preformed.

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